

DICED PINEAPPLE (HTD)

PRODUCT NAME: DICED PINEAPPLE
 PRODUCT SKU: inv-HTD
 PRODUCT DESC.: DEHYDRATED PINEAPPLE FLESH DICED 8 - 10 MM. NORMAL SUGAR, SO₂, MAX 200 PPM

INGREDIENT LIST	SPECIFICATION	FUNCTION	REMARK
Pineapple	52.97%	Raw Material	
Sugar	46%	Natural Sweetener	Cane Sugar
Citric Acid	1.0%	Acidity Regulator	E 330
Sodium Metabisulphite (as SO ₂)	0.08%	Color Retention	E 223

PHYSICAL INFORMATION

APPEARANCE

COLOR: Typical yellow color of pineapple
 TEXTURE: Not too hard and soft, not too sticky
 TASTE/FLAVOR: Sweet and slightly sour, free from off-odor

PRODUCT SIZE	WIDTH (CM)	LENGTH (CM)	THICKNESS (CM)
OFF SIZE (SMALL BIG)	0.8 - 1.2	0.8 - 1.2	0.5 - 1.2
CLUMP	≤ 12.5%		
BLEMISH (> 2mm)	≤ 2%		
EXTERNEOUS FOREIGN MATTER	≤ 3%		
REMARK: METAL DETECTOR	Absent		
OTHER FOREIGN MATTER	Fe ≥ 2 mm., Non Fe ≥ 3 nm., STL ≥ 3mm. < 0.01%		

CHEMICAL INFORMATION

CRITERIA	SPECIFICATION	METHOD OF ANALYSIS	REMARK
Total Sugar	78% Max	AOAC (2019) 923.09	Sugar level can vary based on ripeness of the raw material itself
pH	3.0 - 4.5	ISO 1842:1991	
Total Acidity (as Citric Acid)	0.5 - 1.0%	AOAC (2019) 942.15	E 330
Moisture Content	15% Max	AOAC (2019) 934.06	
Water Activity (aw)	0.70 Max	AOAC (2019) 978.18	
Sulphur Dioxide (as SO ₂)	300 ppm. Max	AOAC (2019) 990.28	E 220
GMO Status	GMO Free	ISO 21569:2005 Amd I:2013	

HEAVY METAL

Mercury (11g) (mg/kg)	< 0.01
Lead (Pb) (mg/kg)	< 0.1
Cadmium (Cd) (mg/kg)	< 0.05

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MICROBIOLOGICAL INFORMATION

CRITERIA	SPECIFICATION	METHOD OF ANALYSIS
Total Plate Count (CFU/g.)	Less than 10 ⁴	AOAC (2019) 990.12
Yeast and Mold (CFU/g.)	Less than 10 ²	AOAC (2019) 2014.05
Coliform Bacteria (MPN/g.)	Less than 2.5	AOAC RI Certificate No. 060702
Escherichia Coli (MPN/g.)	Less than 2.5	AOAC RI Certificate No. 080603
Staphylococcus Aureus (CFU/g.)	Less than 10	AOAC (2019) 2003.07
Clostridium perfringens (/0.1g.)	Not Detected	FDA. BAM Online 2001 (Chapter 16)
Salmonella sp. (/25g)	Not Detected	AOAC (2019) 2016.01 & FDA. BAM Online 2016 (Chapter 5)
Bacillus cereus (CFU/g.)	Less than 100	FDA. BAM Online 2012 (Chapter 14)
Listeria Monocytogenes	Not Detected	AOAC (2019) 2016.88 & ISO 11290-1: 2017

GENERAL INFORMATION

PACKING	BULK: 5 kg/bag	Polyethylene bag
SHELF LIFE	18 Months	
RECOMMENDED STORAGE	Store in a cool, dry place without sunlight (air humidity max. 70%). Cool storage is recommended. Temperatures below 0°C and above 25°C should be avoided.	
TRANSPORT	Dry, Clean	
COUNTRY of ORIGIN	Thailand	

**DICED PINEAPPLE
(HTD)**

Ingredients: Pineapple, Sugar, Citric Acid, Artificial Pineapple Flavor, Sodium Metabisulphite (as SO₂)

Nutrition Facts		
0 servings per container		
Serving size		100g
Amount per serving		
Calories		343
% Daily Values*		
Total Fat	0.7 g	1%
Saturated Fat	0.03 g	0%
Trans Fat	0 g	
Cholesterol	0 mg	0%
Sodium	231.8 mg	10%
Total Carbohydrate	84 g	31%
Dietary Fiber	1.62 g	6%
Total Sugars	72.5 g	
Includes	42 g Added Sugars	84%
Protein	0 g	
Vitamin D	0 mcg	0%
Calcium	44.61 mg	3%
Iron	0.87 mg	5%
Potassium	29.26 mg	1%
<small>*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>		